

Overhead Door Co. of South Central Texas

www.ess-group.com

979-421-9315 - Phone 979-277-0108 - Fax

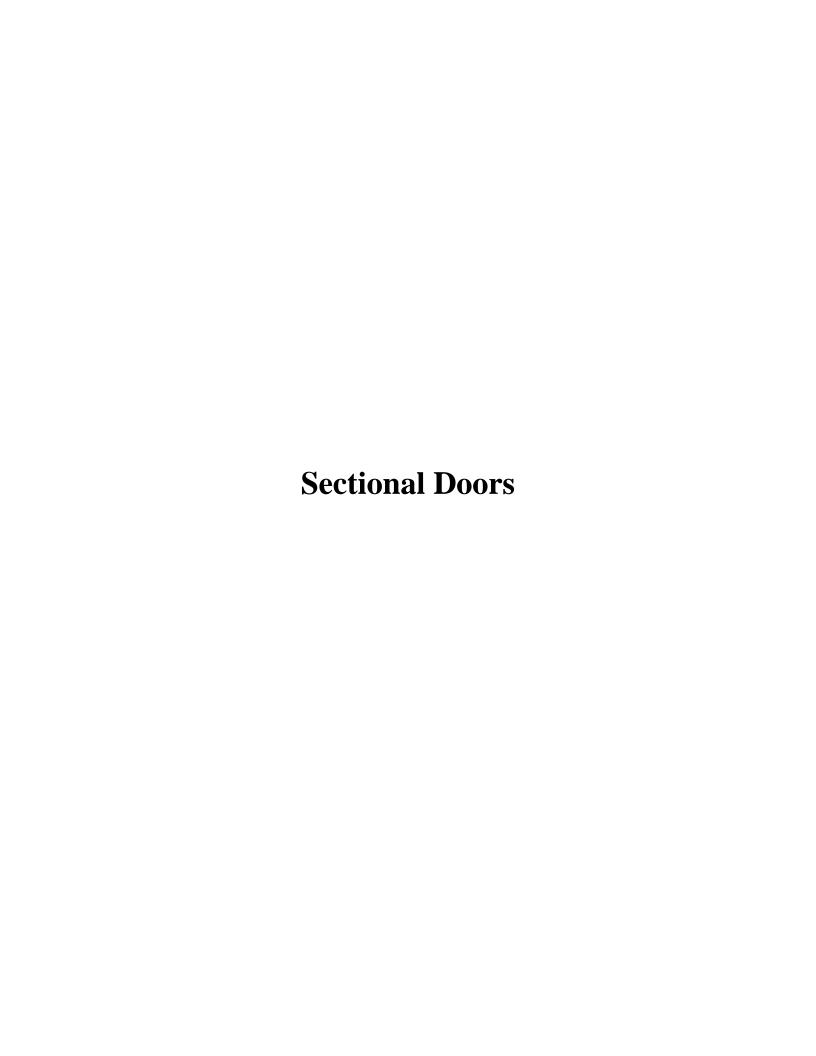
Submittal for: Victoria Fire Station #6

Sections:

08360-Overhead Sectional Doors 08330-Overhead Coiling Doors

Submitted to: Lauger Construction

<u>Date:</u> November 11, 2014



The Genuine. The Original.



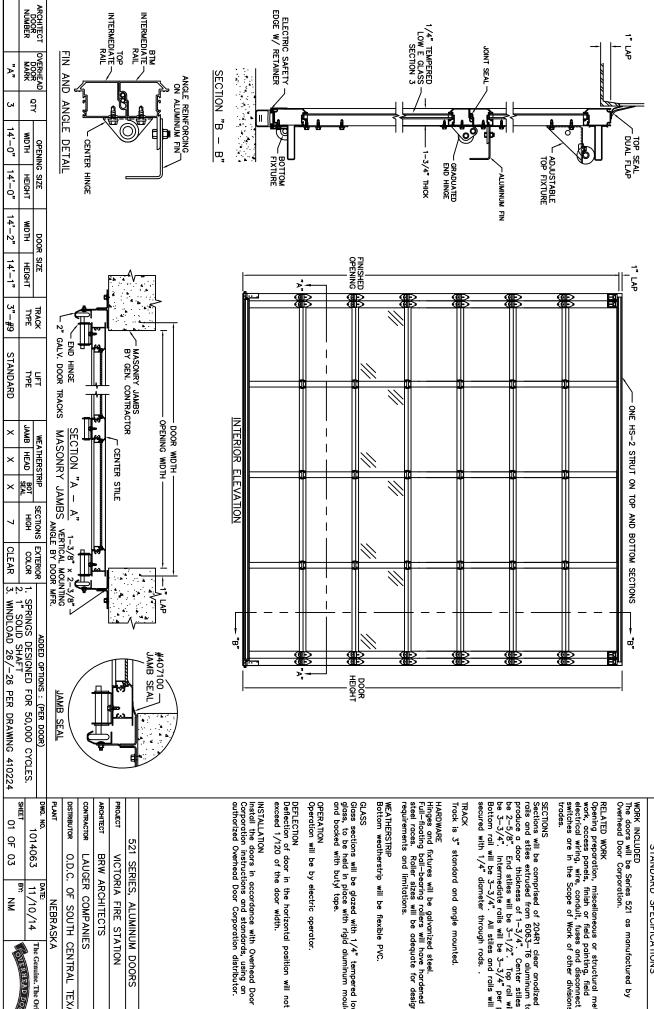
PART 1 PRODUCTS

1.1 MANUFACTURERS

- A. Manufacturer: Overhead Door Corporation, which is located at: 2501 S. State Highway 121 Bus. Suite 200; Lewisville, TX 75067; Toll Free Tel: 800-929-3667; Tel: 469-549-7100; Fax: 972-906-1499; Email:request info (ali isham@overheaddoor.com); Web:www.overheaddoor.com
- B. Glazed Sectional Overhead Doors: 511 Series Aluminum Doors by Overhead Door Corporation. Units shall have the following characteristics:
 - 1. Door Assembly: Stile and rail assembly secured with 1/4 inch (6 mm).diameter through rods.
- C. Glazed Sectional Overhead Doors: 521 Series Aluminum Doors by Overhead Door Corporation.
 - 1. Door Assembly: Stile and rail assembly secured with 1/4 inch (6 mm) diameter through rods.
 - a. Panel Thickness: 1-3/4 inches (44 mm).
 - b. Center Stile Width: 2-11/16 inches (68 mm)
 - c. End Stile Width: 3-5/16 inches (84 mm)
 - d. Intermediate Rail Pair Width: 3-11/16 inches (94 mm).
 - e. Top Rail Width:
 - 1) 3-3/4 inches (95 mm).
 - f. Bottom Rail Width:
 - 1) 3-3/4 inches (95 mm).
 - g. Aluminum Panels: 0.050 inch (1.3 mm) thick, aluminum.
 - h. Stiles and Rails: 6063 T6 aluminum.
 - i. Springs:
 - 1) 50,000 cycles.
 - Glazing:
 - 1) 1/4 inch (6 mm) Low E tempered glazing.
 - 2. Finish and Color:

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- Anodized Finish: Clear anodized.
- 3. Hardware: Galvanized steel hinges and fixtures. Ball bearing rollers with hardened steel races.
 - a. Stop bottom fixtures
 - b. Posi-tension drums
 - c. Compression bumpers
- 4. Weatherstripping:
 - a. Flexible Jamb seals.
 - b. Flexible Header seal.
- 5. Track: 3" continuous angle



STANDARD SPECIFICATIONS

WORK INCLUDED
The doors will be Series 521 as manufactured by Overhead Door Corporation.

Opening preparation, miscellaneous or structural metal work, access panels, finish or field painting, field electrical wiring, wire, conduit, fuses and disconnect switches are in the Scope of Work of other divisions a

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SECTIONS
Sections will be comprised of 204R1 clear anodized Sections will be comprised of 204R1 clear anodized rais and stiles extruded from 6063-16 aluminum to produce a door thickness of 1-3/4". Center stiles will be 2-1/2". Top rail will be 3-3/4", Intermediate rails will be 3-3/4" per pair. Bottom rail will be 3-3/4". All stiles and rails will be secured with 1/4" diameter through rods.

Track is 3" standard and angle mounted.

HARDWARE
Hinges and fixtures will be galvanized steel.
Hinges and steel pearing rollers will have hardened steel races. Roller sizes will be adequate for design requirements and limitations.

WEATHERSTRIP
Bottom weatherstrip will be flexible PVC.

Glass sections will be glazed with 1/4" tempered low E glass, to be held in place with rigid aluminum moulding and backed with butyl tape.

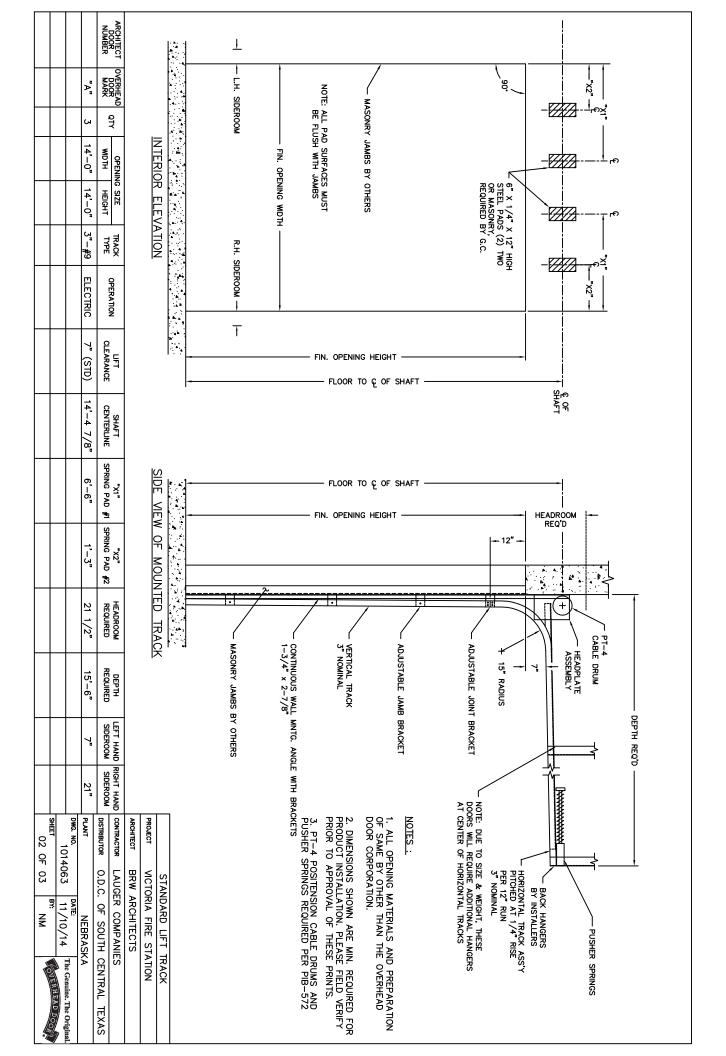
OPERATION
Operation will be by electric operator.

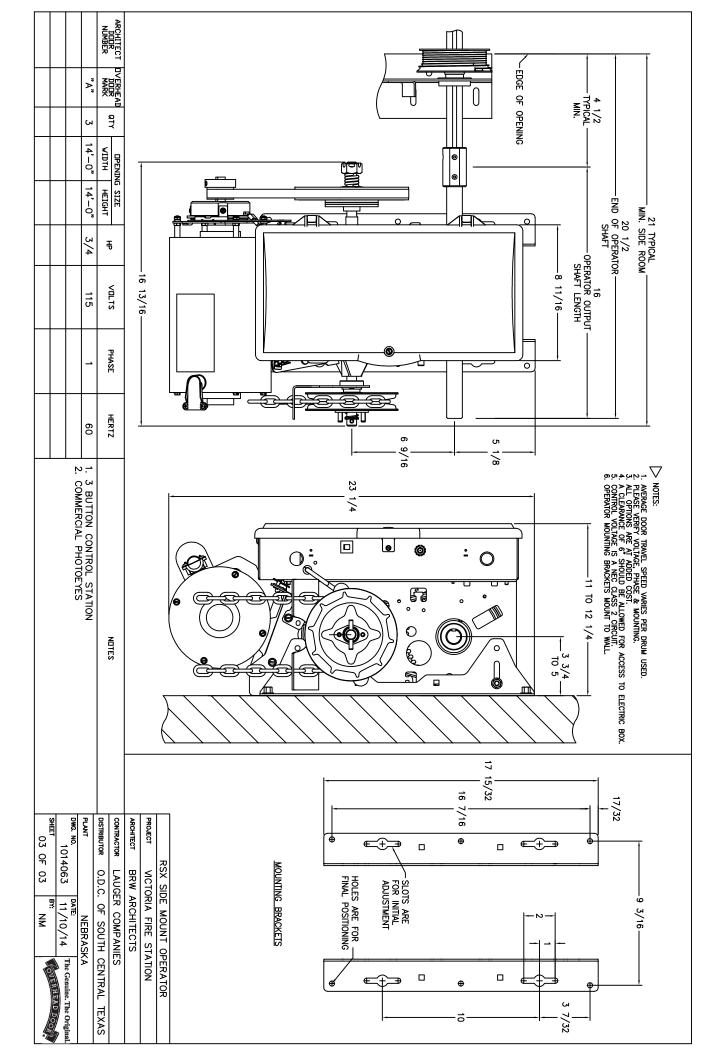
Install the doors in accordance with Overhead Door Corporation instructions and standards, using an authorized Overhead Door Corporation distributor.

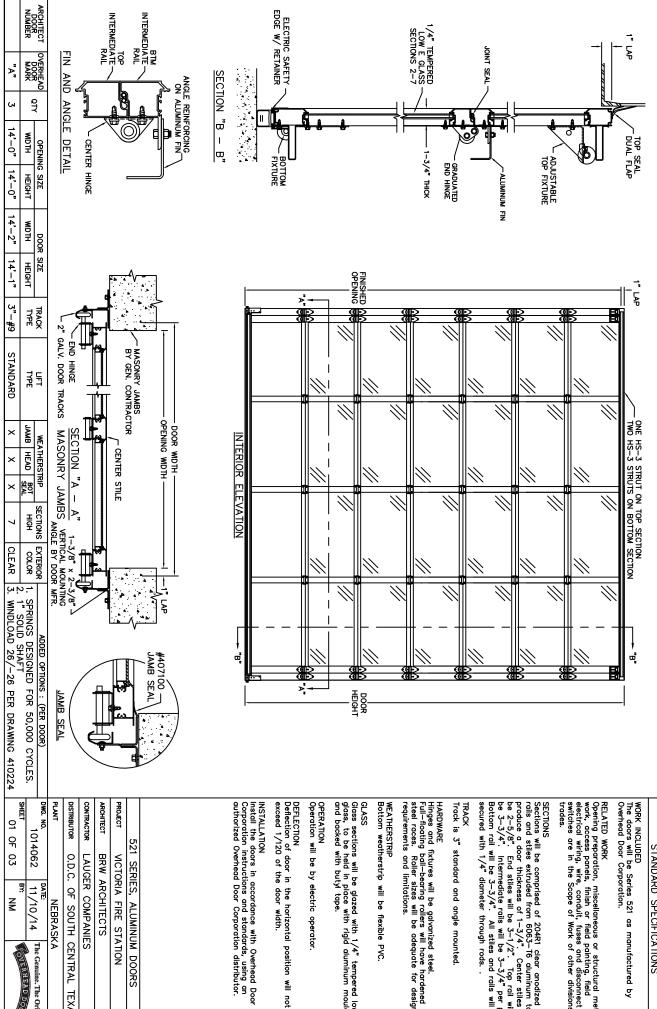
DWG. NO. 1014063	PLANT	DISTRIBUTOR	CONTRACTOR	ARCHITECT	PROJECT	52
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OVERHEAD DOOR







STANDARD SPECIFICATIONS

WORK INCLUDED
The doors will be Series 521 as manufactured by Overhead Door Corporation.

RELATED WORK
Opening preparation, miscellaneous or structural metal
work, access panels, finish or field painting, field
electrical wiring, wire, conduit, fuses and disconnect
switches are in the Scope of Work of other divisions o

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SECTIONS

Sections will be comprised of 204R1 clear anodized Sections will be comprised of 204R1 clear anodized rails and stiles extruded from 6063-T6 aluminum to produce a door thickness of 1-3/4". Center stiles will be 2-1/2". Top rail will be 2-5/8". End stiles will be 3-1/2". Top rail will be 3-3/4" per poir. Bottom rail will be 3-3/4". All stiles and rails will be secured with 1/4" diameter through rods.

Track is 3" standard and angle mounted.

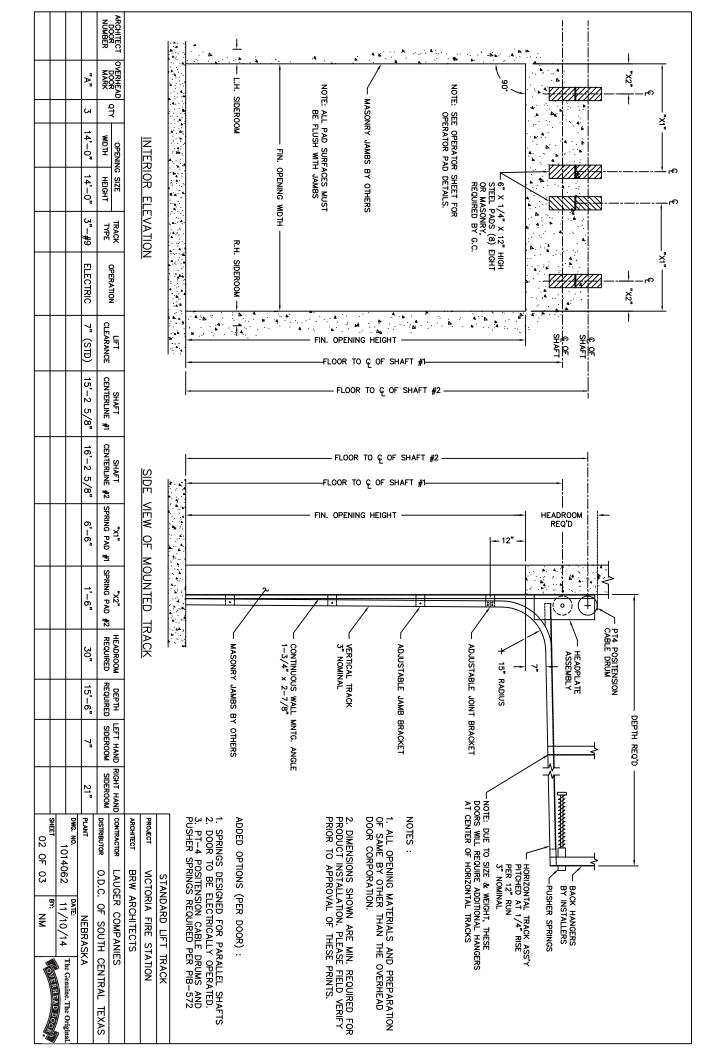
HARDWARE
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Hinges and steel pearing rollers will have hardened steel races. Roller sizes will be adequate for design requirements and limitations.

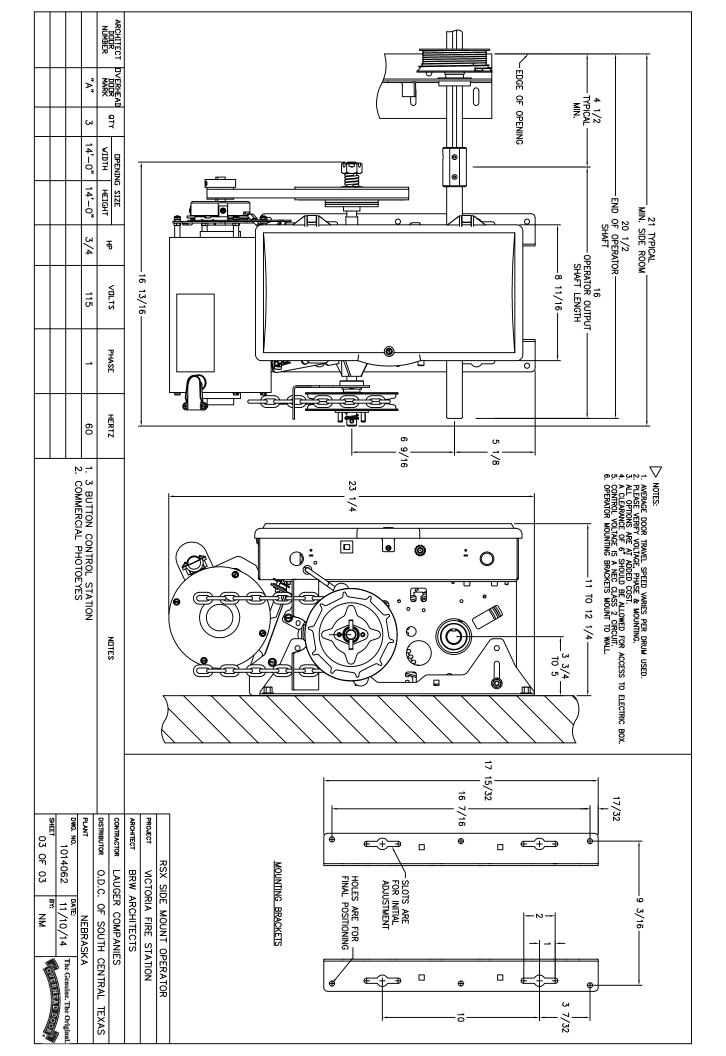
Glass sections will be glazed with 1/4" tempered low E glass, to be held in place with rigid aluminum moulding and backed with butyl tape.

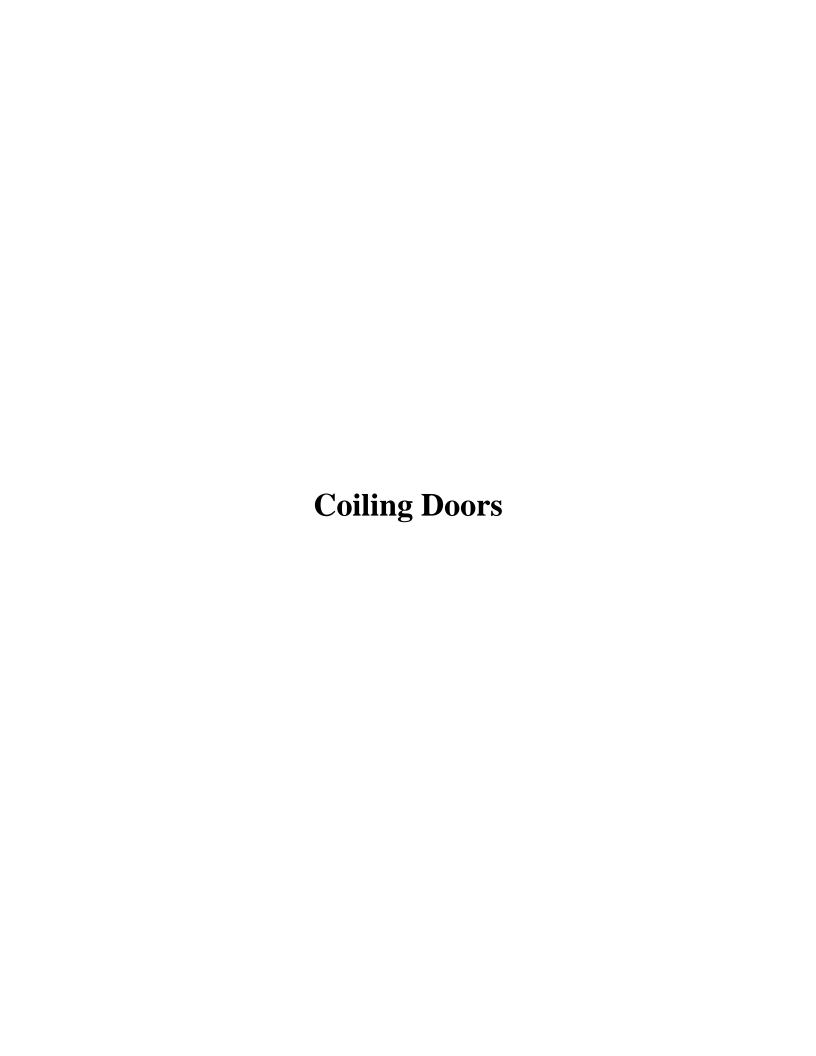
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VICTORIA FIRE STATION
521 SERIES, ALUMINUM DOORS

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SECTION 08330 OVERHEAD COILING DOORS

PART 1 PRODUCTS

1.1 MANUFACTURERS

A. Manufacturer: Overhead Door Corporation, which is located at: 2501 S. State Highway 121 Bus. Suite 200; Lewisville, TX 75067; Toll Free Tel: 800-929-3667; Tel: 469-549-7100; Fax: 972-906-1499; Email:request info (ali_isham@overheaddoor.com); Web:www.overheaddoor.com

1.2 OVERHEAD COILING SERVICE DOORS

- A. Heavy Duty Industrial Doors: Overhead Door Corporation, 620 Series Stormtite Service Doors.
 - 1. Curtain: Interlocking roll-formed slats as specified following. Endlocks shall be attached to each end of alternate slats to prevent lateral movement.
 - a. Flat profile type F-265 for doors up to 18 feet 4 inches (5.59 m) wide, fabricated of:
 - 1) 20 gauge galvanized steel.
 - 2. Finish:
 - a. Galvanized Steel: Slats and hood galvanized in accordance with ASTM A 653 and receive rust-inhibitive, roll coating process, including 0.2 mils thick bakedon prime paint, and 0.6 mils thick baked-on polyester top coat.
 - Non-galvanized exposed ferrous surfaces shall receive one coat of rustinhibitive primer.
 - 3. Weatherseals:
 - a. Vinyl bottom seal, exterior guide and internal hood seals.
 - b. Lintel weatherseal.
 - 4. Bottom Bar:
 - a. Two primed steel angles for doors over 15 feet 4 inches (4.67 m) wide.
 - 5. Guides: Three structural steel angles.
 - a. Finish: PowderGuard Weathered finish with iron/black powder.
 - 6. Brackets:
 - a. Galvanized steel to support counterbalance, curtain and hood.
 - 7. Counterbalance: Helical torsion spring type housed in a steel tube or pipe barrel, supporting the curtain with deflection limited to 0.03 inch per foot of span. Counterbalance is adjustable by means of an adjusting tension wheel.
 - 8. Hood: Provide with internal hood baffle weatherseal.
 - a. 24 gauge galvanized steel with intermediate supports as required.
 - 9. Manual Operation:
 - a. Chain hoist for doors over 96 SF.
 - 10. Windload Design:
 - Standard windload shall be 36 PSF.
 - 11. Locking:
 - a. Two interior bottom bar slide bolts for manually operated doors.
 - 12. Wall Mounting Condition:
 - a. Face-of-wall mounting.

